

Date: Wednesday, 6/28/2006 4:18:20 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 27755
Estimate Number : 11901
P.O. Number : N/A
This Issue : 6/28/2006 **S.O. No.** : N/A
Prsht Rev. : NC
First Issue : N/A
Previous Run : N/A
Written By :
Checked & Approved By :
Comment : Est. E02.03.27 Added in house machining NG

Drawing Name : BUSHING
Part Number : D2275
Drawing Number : D2275 REV C
Project Number : N/A
Drawing Revision : C
Material : N/A
Due Date : 7/30/2006

Qty: 100 **Um:** Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6R1250	6061-T6 Round Bar 1.250
		Comment: Qty.: 0.1750 f(s)/Unit Total : 17.5035 f(s) 6061-T6 Round Bar 1.250 Material : 6061-T6 (QQ-A-200/8) 1.250 bar stock. <i>Batch: 11939-1 FT</i> <i>18481</i> <i>JUL 06-09-07</i>
2.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
		Comment: HAAS CNC VERTICAL MACHINING #1 <i>HARDINAGE</i> Machine as per Folio FA 213 Tumble & deburr all sharp edges <i>JUL 06-09-07</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>J.G.</i> <i>JUL 06-09-07</i> <i>100</i>
4.0	QC8	SECOND CHECK
		Comment: SECOND CHECK <i>J.G.</i> <i>JUL 06-09-07</i> <i>200</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>ST 35</i> <i>JUL 06-09-07</i> <i>100</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

 NoDQA: 

Date: 06/01/11

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 27755

Part Number: D2275

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 DC

DOCUMENT CONTROL



(105)

Comment: DOCUMENT CONTROL

Inspection Level 21

DP 06/09/11

Job Completion



U 06.09.11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DART

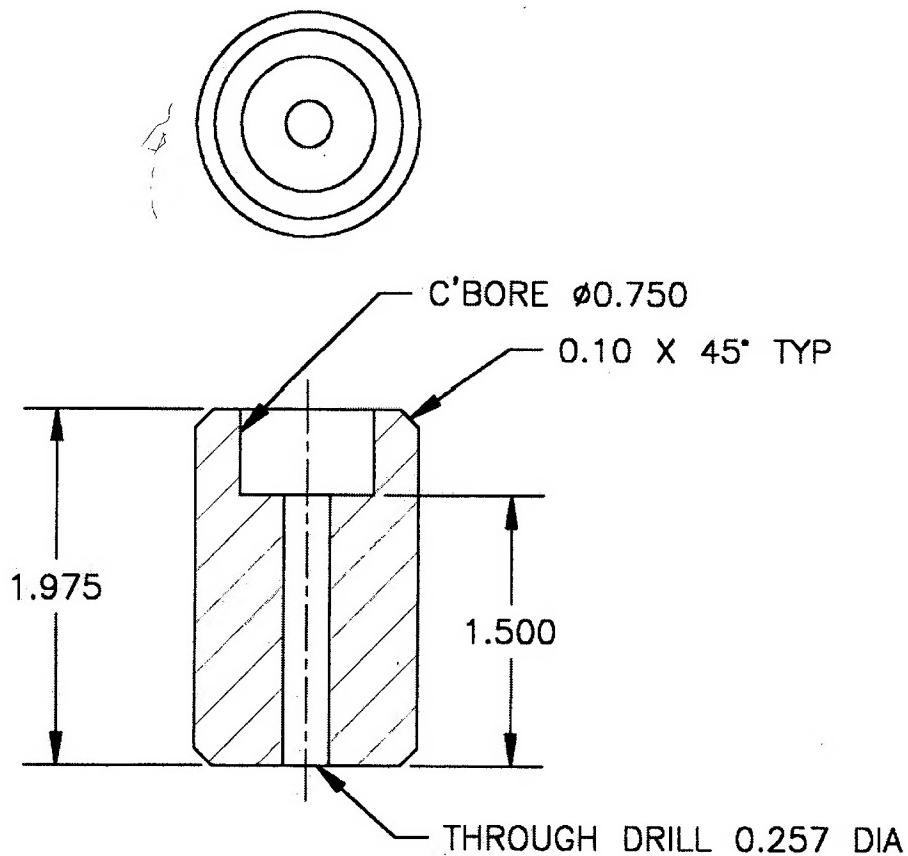
PREPARED	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
B. Williams	CHECKED <i>010</i>	APPROVED <i>BJ</i>
DATE		REV. C SHEET 1 OF 1
Sep. 29, 1994	D2275	SCALE 1:1
B	Nov. 15, 1994	TITLE BUSHING
C	96.09.12	C'BORE WAS COUNTER SINK C'BORE WAS 0.300 DEEP

RELEASED

96.09.12 BU

UNDER REVIEW

0103.15 CP

DESIGN OK, BUT CHECK WITH
JB BEFORE MANUFACTURE

MATERIAL: 6061-T6 1.25 BAR STOCK
(QQ-A-200/8)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27755

DART AEROSPACE LTD	Work Order:	
Description: Bushing	Part Number:	D2275
Inspection Dwg: Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by:	Audited by:	Prototype Approval:
Date: 06-09-07	Date: 06-09-09	Date: N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

